

STANDARD DESIGN OF CANAL BOARD FOR 'D' CLASS CROSSING.

FOUNDATION & ELEVATION

SCALE: - 20 CM & 50 CM = 1 M (1:5)

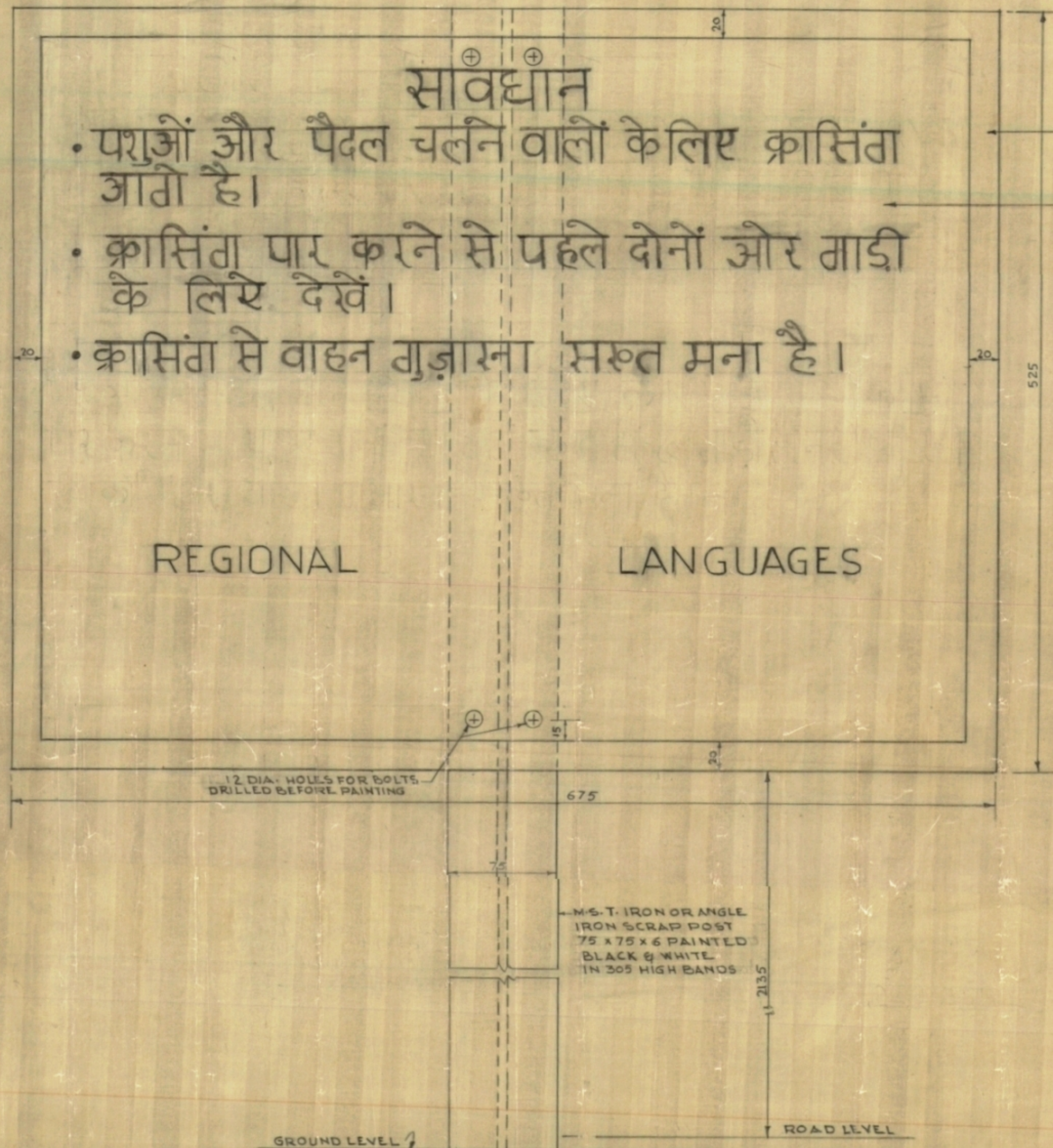
N.R.H. Q.E. PLAN NO. HQ/12/

H.Q. CASE NO. 205-W/O/31

N.R. TYPE F-60.

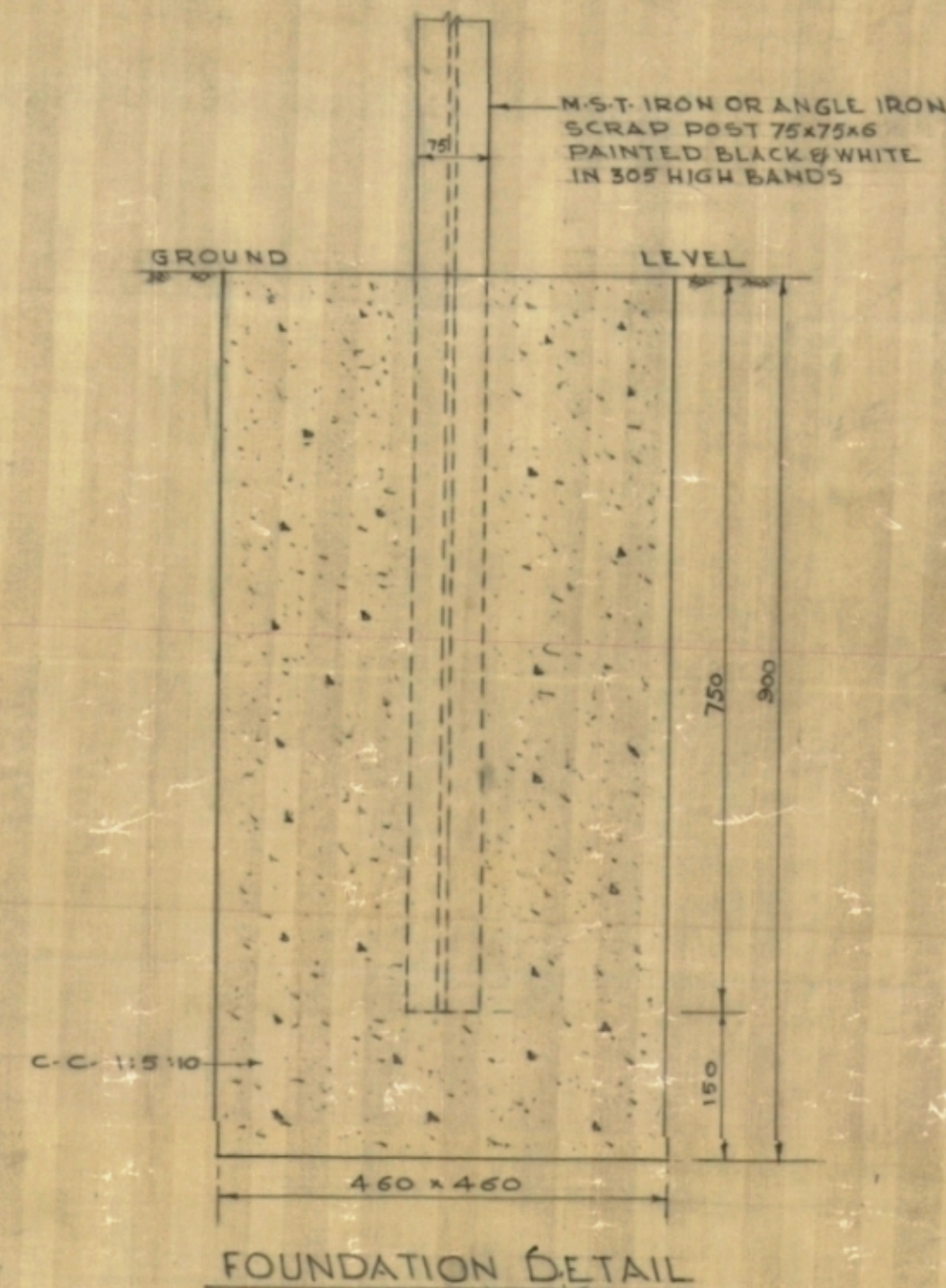
NOTES:-

1. ALL DIMENSIONS ARE IN MILLIMETRES.
2. CLEAN THE SURFACE FREE OF RUST, GREASE ON BOTH SIDES.
3. APPLY A COAT OF RED OXIDE ZINC CHROMATE PRIMER ON BOTH SIDES AS GIVEN IN IS 2932.
4. APPLY TWO COATS OF WHITE ENAMEL TO OBTAIN A DENSE WHITE SURFACE IN IS 2932.
5. APPLY A COAT OF BLACK ENAMEL OR ANY OTHER AS REQUIRED ON THE BACK SIDE OF THE BOARD.
6. AN INTERVAL OF 24 HRS. BETWEEN COATS IS RECOMMENDED AS PREVIOUS COAT HAS TO BE DRY PRIOR TO APPLYING SUBSEQUENT COAT.
7. THE PAINTING OF THE BOARDS BE DONE BY TRAINED PAINTERS TO OBTAIN SATISFACTORY RESULTS.
8. LETTERS TO BE PAINTED BLACK.



M.S. SCRAP SHEET 3.15 THICK TO BE PAINTED WITH RED PAINT AROUND IN BORDER 20 WIDE.

WHITE SURFACE



DRAWN	Jagjit Singh	CHECKED	Shiv Dm	C.D. S. Kumar
H.D. D/M	Shiv Dm	C.D. M.	Shiv Dm	

Desai 11/5	A.K. Mulchandani	S.M. MITTAL
V.V. DESAI	A.E.N./P&D	S.E.N./D-SPL.
A.E.N./H.Q.		