

TRADE GROUPS (UNIFIED) FOR REGISTRATION OF FIRMS FOR ITEMS PROCURED BY RAILWAYS

Trade Group No.	Description of items	Trade Group No.	Description of items	Trade Group No.	Description of items
	00. Metal Processing Group				
0005	Light C.I. Castings (including Machining) upto 50 Kgs.	0112	Non-metallic coating-Rubber lining, Epoxy coating, Plastic coating etc.	1021	Water cooler, after cooler and lub, oil cooler.
0006	Medium C.I. casting (including machining) upto 1000 Kgs.	0115	Cutting and shearing of steel sections including plates	1023	Bimetal and Trimetal bearing and bushings.
0007	Heavy C.I. casting (including machining) beyond 1000 Kgs.	0117	Fabrication of bridge and other structures.	1024	Shims
0008	Spheroidal graphite cast iron, Including machining.	0120	Fabrication of garments, stitching	1025	Fuel injection system (imported MICO).
0009	Mechanite C.I. items	0122	Printing and binding work	1027	Valves for lub. oil and fuel oil system.
0010	Steel castings with machining upto 500 Kgs.	0125	Transporting of steel and other materials.	1029	Governors and Governor Drives including mounting and linkage.
0011	Steel casting with machining above 500 Kgs.	0128	Clearance of consignments from the ports.	1031	Overspeed trip assembly and acceleration control devices.
0016	Malleable casting with machining	0130	Automobile body building	1033	Vibration damper clutch plates
0018	Non-ferrous castings with machining	0131	Automobile repairs	1035	Cardon shafts/propellor shafts
0020	Die castings	0305	VDO speedometer and its spares including recording charts and flexible shafts with and couplings.	1037	Sock filters, paper filters, oil bath filters and strainers.
0022	Forgings medium with machining	0308	Sanding gears and parts	1039	Water pump, lub, oil pumps, fuel pump and spares : blowers, crank cast exhausters.
0023	Forgings heavy with machining	0310	Electors, steam brake valves and spares.	1041	Snubber valve assembly
0024	Drop stampings and off set forging	0311	Injectors and spares	1043	Air pressure control valves
0025	Wheels, Tyres, Axles for rolling stock.	0315	Lubricators and spares	1044	Tachometer, generator assembly
0026	Wheels, tyres, axles for other than rolling stock.	0316	Gauge glasses, protector glass and Bull's eye (sight feed glass).	1045	Elbows bends and fuel oil piping
0027	Glut rings	0318	Pressure and vacuum gauges	1047	Gasket metallic 'O' rings and oil seals.
0029	Gears and pinions for traction motors.	0320	Piston rod packing	1079	Sophisticated and high precision spares for diesel locos not otherwise classified.
0030	Gears and pinions for other operations.	0323	Grease guns nipples and cups		
0032	Components involving machining only.	0325	Super heater elements complete or parts (torpedo ends).		
0034	Heavy plate work	0327	Thermic syphon and parts		
0035	Heavy fabrication work; special to rolling stock.	0328	Fire box including combustion chamber, tube and wrapper plates.		
0036	Fabricated components welded and rivetted.	0333	Asbestos mattresses, asbestos packing etc.	1105	Hydraulic and Hydro Mechanical transmission and spares.
0038	Punching and press work	0336	Lubricator pads	1110	Vulcan couplings, fluid couplings and gear type coupling.
0039	Re-rolling-rounds and flats etc.	0339	Valves, valve gears and their parts.	1113	Air compressor, vacuum exhauster, compressor and spares
0042	Springs helical and volute	0379	Sophisticated and high precision spares for steam locos not otherwise classified.	1115	Air-brake and vigilance control and spares Auto brake valve, independent brake valve, pilot selector valve, air valve, air reservoirs.
0043	Spring laminated				
0044	Spring of SS wire				
0047	Manganese steel components such as liners, pins and bushes.				
	01. Conversion/Miscellaneous Process Group.				
0107	Refining & Smelting of non-ferrous scrap into virgin metals and alloy ingots.	1005	Engine block and main base and generator support.	1117	Air compressor governor
0108	Heat treatment-Flame, induction, case hardening/car-burising metalizing.	1008	Cylinder liners	1119	Radiator fan Body current clutch and spares.
0109	Galvanising of components-Hot Dip/Electrolysis.	1009	Pistons, Piston rings, wrist pins	1121	Air horrs
0110	Anodising of components.	1010	Cylinder, head/valve lever assemblies and sub assemblies.	1124	Sand conveyors and allied equipments.
0111	Chromium plating of components, hard chromium, nickle, cadmium lead plating of components.	1011	Inlet and exhaust valves, valve seat inserts and valve guides, push rods, fuel supports fuldrums, cam rollers, springseat and valve locks.	1125	Window wiper assembly with motor components.
		1015	Crank/Camshafts and extension shafts.	1126	Insulated metallic fittings such as and bushes terminal strips, handles etc.
		1017	Exhaust Manifolds		
		1019	Turbo super charger and spares including inlet and outer castings.	1127	Sunvisor assembly

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1129	Siding window and components, door latch and door lock assembly.	3017	Hose pipe syphon, packing and rolling rings etc.	4155	Porcelain tubes, blocks, cleats and connectors.
1135	Speed recorder and allied equipment.	3020	Slack adjusters		42. General Electrical Fittings
1139	Valves.—Sander control, Horn operating, safety Auto dains pressure regularising and needle valves, Fuel-Flovalves check, double check and globe valves.	3024	Empty load box	4205	Switchgears for high voltage
		3028	Shock absorbers	4206	Switches of all types including switches special, rotary and toggle types push button, low water alarm switches, temperature switches pressure switches etc.
1141	Clock.—Angle cock combine cutout cock and strainer three way cock, drain and cut out cocks.	3030	Silents blocks		Fans, home service/train service, air circulators exhaust blowers etc. including regulators.
		3033	Vestibules	4210	Conduit pipes, flexible metallic tubes etc.
1143	Traction motor blower induct boot and allied assembly.	3036	Window shutters and doors		Electrical lamps of sorts and suzes including fluorescent lamps, mercury vapour lamps etc.
1179	Other sophisticated and high precision spares for diesel locos not otherwise included in any of the serialised trade groups.	3039	Roof water tanks	4213	Electrical floodlight lamps, fittings and accessories other than carriage lamp fittings.
	23. Items Peculiar to elec. locos & EMUS and Electrical portion of Diesel Locos.	3042	Stainless steel fittings for C&W stock.	4216	Neon signs
2305	Pantograph and its components	3044	Commodos	4219	Bowl glass lenses of sorts
2310	Master controller and parts	3047	Axle pulleys	4223	Wire terminals, cable lugs, connection and allied terminal fitting.
2315	Dynamic and regenerative brake equipments.	3049	Battery boxes for coaches	4226	Code Markers for cables
		3051	Carriage door locks	4229	Battens, casting boards, wooden plugs, rawl plugs etc.
2320	Voltage regulators, 'E' type control equipments, Excitation and transition control panels.	3052	Miscellaneous coach fittings not included in other groups lavatory.	4230	Adapters, sockets and plugs of different varieties.
2323	Frequency regulators	3055	Miscellaneous coach fittings not included in other groups Exterior	4232	Clips
2326	All protective relays like circuit breakers current balance relay, overload relay etc.	3057	Miscellaneous coach fittings not included in other groups interior.	4235	Shades and shade parts
2329	All E.P. contactors	3059	E.P./Air brake equipments and spares.		43. Electrical Measuring Instruments and Appliances and components.
2332	Arno convertors and spares		40. Cables Conductors, Transmission Materials.	4305	Electrical measuring instruments—Voltmeters Ammeters, Meggers, Potentio meters, galvanometers Ohm meters, watt meters thermo-couples etc.
2335	Shunts	4005	Cables insulated F.I.R. PVC, PILIC, etc.		Flaw detectors-Ultrasonic, Magnaflux radiography charts for recording instruments.
2338	Silicon and solenium rectifiers and parts.	4010	Cables insulated aluminium sheathed for signalling	4310	Appliances for ventilation, air conditioners, refrigerators, air conditioning plant and spares room heaters, water heaters, water coolers and their spares,
2343	Resistors	4015	Cables polychloroprene for wiring of diesel/elec. locos and EMUs.	4315	All electrical household appliances and spares.
2345	Tap changers and parts	4020	Aluminium conductor steel reinforced.	4320	Torches and other appliances for lighting.
2347	Smothering reactors and rectifiers	4025	Conductors wire bare for electrical purposes.		45. Cells all types, train lighting Items of special nature and Electrical Amenities for Passengers.
2349	H.R.C. fuses (high rupture capacity).	4030	Conductors copper other than wire.	4505	Steam turbo generators and spares.
		4035	Wire winding super enamelled cotton covered.	4508	Engine head light equipment spares.
2351	Certain types of T.M.S. used on WCM type locos and TAO 659.	4040	Resistance fuse, wires etc.	4512	Dynamo, driving gear and switchgear.
2353	Static battery charters		41. Insulator and Insulating Materials.	4513	Spares for the above (4512)
2553	Transformers (Powers & Control)	4105	Sheets, rods, blocks etc. synthetic resin bonded laminated.		
2356	Receptacles and control jumpers	4115	Ebonite sheets, blocks etc.		
2357	Motor alternator and motor generator sets and spares.	4120	Vulcanised fibre sheets spl. resistor panels robs block etc.		
2379	Sophisticated and high precision spares for electric locos and E.M.U.s not otherwise classified.	4125	All types of insulating materials such as paper, black tape, cotton tape, fibre, glaswool, asbestos, ebonite, mica, sleeves etc.		
	30. Items Peculiar to Coaching stock & wagons.	4130	Glass, mica and silicon tapes of Class F and above insulation.		
3005	Centre buffer couplers, draft gear and buffer assemblies.	4135	Porcelain insulators for low voltage.		
3008	Shacku type couplers (for EMUs)	4140	Porcelain insulators for high voltage.		
3010	Screw Couplings of all types	4145	Insulating varnishes, compounds and oils.		
3013	Vacuum brake fittings such as cylinders DA valves, alarm valves release valves etc.	4150	PTFE/Teflon sheets and insulators		

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4520	Cells dry for torches and other instruments.		52. Wireless Equipments including Electronics Components and Spares for Communication.	6140	A.C. sheets asbestos trafford sheets ridges etc.
4522	Cells dry for telegraph and telephone circuits.			6142	Bitumen washers and limpet washers.
4524	Cells lead acid for train lighting, engine starting and stationary cells.	5205	Wireless equipments and spares	6145	Pans dust pans laterine, drums, C.I. boxes.
4525	Cell connectors	5210	Microwave equipments and spares	6148	Water columns and fittings
4528	Air conditioning equipments and spare parts pertaining to rolling stock only.	5215	Electronic computing equipments and calculators.	6151	Yard enclosing materials
4532	Rectifiers, electrical couplers spare part pertaining to rolling stock only.	5220	Radios and accessories	6154	Ladders, wooden, steel and aluminium.
4535	Sophisticated and high precision spares for the above (4532).	5225	Television sets and spares	6156	Venetian blinds
4579	Y.L. fittings and spares not included elsewhere.	5230	Tape recorders and magnetic tape and Cassette.	6158	Stone ballast different sizes
	46. Electric Sub Station, Transmission and Distributions Equipment.	5279	Other sophisticated electronic equipments and spares.	6159	Special items not listed elsewhere
4605	Sub station and track sectioning equipments.	5410	54. Mechanical Signalling and interlocking Equipments not covered by other Groups.	6205	C.I. Pipes and fittings
4606	Spares for substation equipments	5415	Interlocking frames, their parts and fittings cranks compensators etc.	6207	G.I. Pipes and fittings
4609	Rectifiers and spares	5418	Signal arm spectacles, clips, roddings rollers, etc.	6209	R.C.C. Pipes and fittings
4612	Isolators and spares	5422	Lenses and roundals for signals	6211	Pipes Stpnewere and fittings
4615	Circuit breakers and switchgears	5426	Barriers lifting gates, etc.	6213	Tubes bright
4618	Lightning arrestors	5430	Signal poles tubular and lattice	6215	Stainless steel pipes and fittings
4620	All types of electrical and signalling relays.	5608	56. Electrical Signalling & locking Equipments.	6218	Copper and brass pipes
4625	Fabricated galvanised structures for masts.	5613	Signal machines electric	6221	Other alloy pipes
4629	Overhead electric equipments for traction.	5618	Block Instruments and spares	6224	Special pipings for diesel locos
4633	Grooved contact wire and catenary wire for OHE.	5622	Control frames and cabin fittings, Electrical circuit controllers, Reversers, Signal route indicators/ signal colour light multiunit type, Searchlight type etc.	6228	Pipes seamless and E.R.W.
4637	Shackles, thimbles and other straming equipments.	5679	Shunt Signals	6231	Boiler tubes, flue tubes & element tubes.
4642	Misc fittings for OHE		Electrical signalling equipment and spares not otherwise classified.	6235	P.V.C. Pipes, Flexible and rigid and Teflon Pipes.
	47. Electric Machinery and Parts.		60. Permanent Way and Bridge work.	6238	Valves and cocks of sorts and sizes
4705	Motor generators starters, convertors of various types and sizes.	6005	Rails	6241	Meters flow and water
4706	Traction motors and generators and their accessories exclusive for Diesel Elec. AC/DC locos and EMU stock.	6006	Crossings and switches		65. Plant and Machinery including Complete Units.
4710	Carbon brushes for traction motors and generators.	6009	Tie bars, Fish Plates and tie plates	6503	Hydraulic presses and spares
4712	Carbon brushes for other applications.	6012	Fish bolts, nuts, keys and fastenings.	6505	Air compressors and spares not used in rolling stock.
4716	Transformers of various types and sizes.	6015	Steel sleepers	6507	Pumping sets power operated and spares.
4720	Battery chargers and rectifiers	6017	C.I. sleepers and chairs	6508	Pumping sets hand operated and spares.
4724	Electric control panels	6019	R.C.C. sleepers	6510	Overhead cranes and spares
4728	Electroplating, Phosphating plant and equipments.	6021	Wooden sleepers	6512	Mobilie, cranes, Diesel or otherwise powered and spares.
4732	Lift Escalators electric and accessories.	6025	Track tools exclusively used for Permanent way work.	6514	Stationary boilers, steam cranes tarboilers and spares.
4735	Electric pumping sets	6029	Complete bridge girders	6516	Road rollers, Concrete mixers and other engineering plant and machines.
4738	Electric Oven and furnaces	6032	Track machines and spares	6525	Pneumatic hammers, shearing brake press punching, bolts and nuts forging machines, pugmill etc.
4742	Electric machineries (not included elsewhere).	6035	Dip lorry, push trolley, motor trolley complete.	6528	Machine tools powered by electricity.
	50. Telegraph & Telephone equipments.	6038	Welded wheels for trolleys	6530	Pedestal grinders
5005	Telegraph equipments and spares	6042	Hydraulic buffers at station ends	6532	Weighing machines and spares
5006	Telephone equipments and spares.	6079	Sophisticated spares for track machines and equipments not otherwise clarified.	6534	Prime movers and spares (Diesel & Oil Engines & spares).
5010	Telephone exchange and spares including. Traffic control equipment and spaces.	6105	51. Building Material and Sanitary Wares.	6540	Pneumatic tools and machines
5014	Teleprinter equipments and spares	6108	Cement, lime, sand and bricks	6542	Earth moving equipments, Bulldozer etc.
5018	Loud speakes, Microphones amplifiers and allied, equipments and spares	6113	Tiles for flooring, earthenware, glazed.	6544	Blasting equipments
5022	Train passing apparatus and spares	6116	Roofing materials	6546	Pile Driving equipments
5026	Bells, bell pushes and buzzetrs	6119	Waterproofing compound for buildings.	6548	Pulley blocks, winches and other pulling & Hoisting appliances.
		6122	Doors and windows, metal	6550	Metal spraying equipments
		6125	Tiles roofing and ridges	6552	Furnaces oil fired, of various sizes.
		6126	Water tanks, steel of sizes	6554	Water treatment plant
		6128	Water tanks R.C.C.	6556	Spray painting equipments
		6131	Tubular structures Pre-rabricated	6557	Machines printing of all type & spares.
		6134	Coilapsible steel gates, grills rolling shutters and simikars items.	6558	Composing machines, binding machines etc.
		6137	Flushing cisterns, tanks and fittings	6559	Machinery for cloth cutting hand/ power operated etc.
			Sanitary porcelain ware	6579	Other machinery and plant and spares not otherwise classified.

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	67. Road Motor, Auto Truck material Handling Equipments and Spares	7245	Bellows smith	7428	Wicks for lamps tapes for selling, Newar for cots etc.,
6705	Complete trucks, lorries, car or other road vehicles.	7246	Diamond-tipped tools	7432	Glass Chimneys for lamps, globes for light fittings etc.
6707	Petrol and Diesel powered engines and spares for cars trucks and lorries.	7248	Measures, weights and volume	7436	Builders hardware (ferrous and non-ferrous) like tower bolts, latches, hinges, locks etc.
6712	Tyres and tubes	7250	Scales, weighing	7440	Expanded metal wiremesh, weldmesh.
6717	Lister jumbo Auto Trucks and their spares including engines.	7252	Tapes, measuring metallic, steel		75. Rubber, Leather Canvas Palastic, Flooring and Kindred Materials.
6719	Battery operated auto trucks and spares	7254	Handles wooden	7505	Rubber and rubber products- Foam rubber, rubber gloves, rubber sheets, rubber tubings.
6722	Fork lift and spares	7257	Instruments survey	7510	Leather and leather goods, apron gauntlets, washers, leather buckets, leather bellows, cash bags, suit cases brief cases etc.
6727	Bicycles and spares	7258	Measuring instruments (non-electrical).	7515	Canvas and canvas goods, including trapaulins, apron gauntlet raincoats etc.
6732	Material handling equipment- different types and their spares	7279	Special tools, not covered elsewhere in this book.	7520	Plastics, Linoleum, Rexine and other coated products.
6735	Carts, trolleys, wheel barrows etc. hand operated.	7305	73. Hardware items, Fasteners Bolts, nuts rivets, studs, screws all types and sizes (Ferrous).	7525	Coir, jute, Manila and other vegetable fibres and their products.
6738	Lawn movers	7306	Bolts, nuts rivets, studs, screws all types and sizes (galvanised iron).	7530	Synthetic fibres and their products including nylon ropes.
6742	Jacks, Hydraulic & screw	7309	Bolts nuts rivets, studs, screws all types and sizes (Cadium) chromium, Nickel etc. plated.	7535	Hoses of types and sizes including rubber, P.U.C. armoured etc.
6748	Conveyors belt roller chain etc.	7311	Bolts, nuts, rivets, studs, screws all types and sizes (non-ferrous).	7538	Hoses of various sizes- Canvas and flax, braided woven etc.
6759	Automobile spares of all sorts.	7313	Bolt, nuts, rivets, studs, screws all types and sizes (involving special raw materials) tolerances etc. such as may be needed for Diesel/Electric locos.)	7541	Metallic flexible house
7005	70. Abrasives Grinding wheels of various types, sizes and shapes.	7315	Screws wood etc., of all types	7544	Belts, leather of types and sizes
7010	Coated abrasives on paper/cloth.	7318	Washers of all types and sizes, ferrous and non-ferrous.	7546	Belts canvas of sizes
7015	Abrasive paste	7321	Washers circlips etc. of spring steel.	7548	Belts, rubber and rubber impregnated of types and sizes.
7020	Abrasive powder	7325	Washers circlips etc. of spring steel.	7550	Gaskets, rubber of synthetic material.
	71. Brushes, Brushware, Baskete & Bamboo Products.	7330	Pins-Panel, cotters, split cotters split taper, solid taper.	7552	Felt and Felt products
7105	Brushes, Painters	7335	Wire nails of all types (ferrous and non-ferrous).	7554	Hessian and its products
7107	Brushes, Lattering	7379	Taps plain and covered	7556	Special rubber and plastic components including bonded sandwiched materials, weather strips etc. exclusively required for diesel and electric locos.
7110	Brushes, wirs		Miscellaneous or special type fasteners not otherwise classified.	7557	Flooring composition and crystals etc. flooring tiles, sheets etc.
7115	Brushes, other types		74. Hardware (other than Fasteners) Wire Ropes, Chains and Allied Fittings Oil Lamps etc.		76. Electrodes, Cutting and Welding Accessories & Electrical Oxyacetyles.
7120	Brooms	7405	Steel wire ropes-lifting, hoisting general purposes and signalling.	7605	Electroded and fluxes (Arc welding, ferrous and non-ferrous)
7125	Cane, Cane baskets and other cane products.	7408	Chains of all types and sizes	7601	Welding rods Gas Welding (Ferrous, non-ferrous).
7130	Baskets, Bamboo Handles, lathies indders and other articles.	7411	Buckets cans and drums, tin cases Feeders Oil, Kettles, Pans, pots ferrous.	7615	Electrode holders of different types and makes.
	72. Tool, Accessories Components and Instruments.	7414	Buckets, cans and drums, tin cases Feeders Oil, Kettles, Pans pots (non-ferrous).	7620	Flame cutting machines and their spares.
7205	Hand tools viz, Hammers, spanners, wranches Drifts, Punches and chisels.	7417	Buckets, cans and drums, tin cases Feeders Oil, Kettles, Pans pots (non-metallic).		
7211	Files of different size and varieties.	7420	Fasteners, belt, lacing steel for belts alligator type etc. and hose clips.		
7215	Carpenter's tools	7424	Lamps oil and spares, lamps blow and spares, pressure lamps, stoves and spares.		
7218	Screw drivers Pliers of different types and sizes insulated or otherwise.				
7221	Smithy, foundry & masonry tools				
7224	HSS tools--Drills, reamers, Taps, die-chasers, sockets and Milling cutter of different varieties and sizes.				
7227	Handsawa of all types/size				
7230	Blades and saws of types and sizes.				
7233	Cemented carbide tipped tools				
7238	Pickaxes, Phowrahs, Shovels etc.				
7243	Forges portable				

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7625	Welding plants, machines and their spares Electrical (Including welding transformers, oil and air cooled).	7835	Clocks and watches of various types and sizes.		80. Petroleum and Petroleum Products.
7630	Welding plant, machines and their spares.- Mechanical consisting of blow pipes, cutting nozzles, spanners etc.	7843	Enameled sign boards	8005	Lubricating oils, Greases
7635	Butt and Arc welding plant and spares.	7846	Cash, safes security lockers, cash boxes.	8010	Oil, transformer
7640	Welders protective equipments for eyes, face head etc.	7879	Miscellaneous items not covered elsewhere.	8015	Oil cuttings quenching
7645	Electrodes, graphite for Furnaces		79. Cloth Clothing & Personal Equipments and Cotton Products like cord, Twine Ropes and Waste Cotton etc.	8020	Fuel, oil furnace oil, L.P.G.
	77. Paints, Varnishes and Enamels Including Painters Oil.	7903	Cloth cotton printed and plain (khadi).	8025	Ashphalt, tar bitumen products.
7704	Paints-Primer	7905	Cloth cotton other than khadi	8030	Preservatives wood, creosote etc.
7706	Paints of all varieties, ordinary Type.	7907	Cloth woollen	8035	Rust preventive and rust removers.
7708	Paints of all varieties Enamel type	7909	Cloth other types, Including synthetic.		81. Acids Chemicals and Chemical Products (Including Soaps disinfectants, Insecticides and Explosives and Vegetable oil.
7709	Bituminous paints	7910	Garments Khadi	8105	Acids (Boric, Hydrochloric, Sulphuric etc.)
7710	Paints-Acid, alkali and Heat resisting	7912	Garments cotton, other than khadi.	8108	Chemicals general
7712	Stove enamelling paints	7913	Garments of all other materials including synthetic.	8111	Gases (Acetylene, Argon Carbondioxide, liquid chlorine oxygen, nitrogen, freon and other refrigerants.
7716	Spray paints (special qualities)	7914	Garments (woollen)	8114	Soaps and detergents, cleaning compounds.
7719	Special paints not covered by standard specification.	7917	Blankets (woollen)	8117	Tallow, waxes, Rosin etc.
7720	Paints luminous	7920	Hosiery cotton & woollen	8120	Disinfectants deodorants and insecticides.
7725	Pigments of all varieties and colours.	7921	Bed sheets, towels, table cloth Napkins etc. of all types.	8123	Explosive items, for signals
7728	Paints Removers	7922	Mosquito curtains	8126	Vegetable oil
7732	Special varnishes for insulating purposes.	7927	Mattresses and Pillows (cotton, foam rubber).	8128	Oils edible
7735	French polish and varnishes for general use.	7930	Furniture items, sewing threads- different quality and colours.	8131	Chemicals for Electroplating and case hardening.
7738	Thinners and lacquers for painting and polishing, Turpentine, spirit Methylated etc.	7932	Twines and cords	8132	Chemicals for water softening
7741	Putty-wood and metal, in wet and dry from fillers, Gums resins.	7935	Buttons-other than metallic	8133	Chemicals for foundry use (other than foundry sand.
7744	Distempers of all types	7937	Buttons-Metallic	8134	Calcium carbide
7747	Linseed oil all varieties	7940	Waste cotton	8137	Naphthalene
	78. Crockery Cutlery Nery, Kitchen and Tableware Furniture and other Equipments including Clocks, Watches etc.	7942	Yarn woollen	8140	Metal polish in liquid, paste and powder form.
7805	Crockery, Porcelain, Stainless steel Bras, Glass enamelware etc..	7945	Caps with or without hood-water proofing.	8143	Graphite and plumbago
7808	-Do-Disposable, Paper, Plastic etc.	7947	Rain coats rubberised and plastic	8146	Foundry sand
7802	Cutlery	7949	Umbrella-hand, garden and survey.	8149	Lime stone, chalk
7821	Utensils, non-ferrous, Stainless steel etc.	7950	Carpets of all materials		82. Drugs, Pharmaceuticals, Hospital Instruments and Appliances.
7825	Canteen & Kitchen equipments, cooking ranges, Heats, Stoves Hand trolleys etc.	7951	Foot-wear, gumboots, shoes, boots, leather aprons etc.	8205	Drugs and Pharmaceuticals
7830	Furniture (wooden)	7952	Polish boot of all colours	8210	Bandaging cloth, cotton absorbent etc.
7831	Furniture Steel, including hospital furniture.	7954	Flags, banner and bunting	8215	First Aid Kit boxes
		7956	Badges metal, whistles etc.	8220	Medical equipments for Ambulance
		7957	Badges cloth and embroidery	8225	Surgical instruments & equipments.
		7958	Water bottles metallic, plastic etc.	8230	Hospital wares and equipments
		7959	Solar hat felt hat and woollen caps, helmet, kullahs.	8235	X-Ray Plants and other special Hospital machinery.
				8279	Sophisticated Instruments and equipments required for hospital use not otherwise classified.

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	83. Stationery and Photographic Goods and Equipments and Laboratory Equipments not covered elsewhere.	8421	Mirrors of all sizes & types	9035	High tensile wires and rods
8305	Paper and cloth for tracing and drawings.	8424	Glass sheets toughened and laminated.	9040	Steel shots, grits and balls
8308	Paper ordinary writing typing, carbon and other varieties.	8425	Glass items (other than those covered elsewhere).	9105	91 Non-Ferrous Metals. Non-ferrous virgin ingots for melting.
8309	Paper Printing flat	8429	Cork sheets	9107	Non-ferrous alloys ingots for melting.
8310	Paper Printing in reels	8432	Fibreglass products	9111	Non-ferrous scrap for melting
8311	Continuous stationery for EDP, Telex/Teleprinters and Punch cards etc. for computer.	8436	Tapes adhesive	9113	Non-ferrous section
		8440	Adhesives-Araidite, rubber jointing solution, Fevicol.	9117	Non-ferrous bars-flats, squares, round, hexagonal, tubes, pipes etc.
8313	Toilet paper	8445	Jointing and packing materials	9119	Extrusions aluminium
8315	Packing items of paper cartons, boxes, kraft Paper etc.	8505	85. Ball and Rolling Bearings Ball Bearing of all types	9122	Non-ferrous sheets plates and wires.
8318	Paper board (Paste) Paper board (straw) blank fullscap etc.	8510	Thrust Ball bearing-Single and double row.	9125	Non-ferrous suitable for springs (Phosphor, copper etc.)
8319	Ticket boards blank sard tickets	8515	Roller Bearing of all types	9128	Lead seals
8325	Mathematical and drawing office equipments, and materials instruments box drawing board T-square set square, etc.	8520	Needle bearings	9131	lead wool
8328	Binding Materials-Gum, Dextrin Powder, Gur Gum etc.	8525	Bearings housing, balls and rollers steel bearings.	9135	Precious metals, like silver, nickel etc.
8331	Miscellaneous stationery items like craser rubber cello tape, signature pad, sealing wax paper weight pins packets, pins safety, paper clips paper clip, jem blotting paper, Nipper-ticket ink violet files folders, eyelets and writing materials, ink, pen, Pencils Ball Pens, refills.	8579	Special bearings not otherwise classified.	9179	Special non-ferrous items not listed elsewhere.
8334	Rubber blocks and tamps	8605	86 Fire Fighting Equipments Portable fire extinguishers of all types.		92. Fuel other than Petroleum Products.
8337	Duplicating and typewriting machines spares etc.	8610	Refills for fire extinguishers	9205	Coal and coke
8338	Paper Ammonia, Ferro prussiate etc.	8615	Fire fighting equipments complete equipped with petrol engine, pumps, hoses and nozzles.	9215	Charcoal
8340	Printing ink of all colours.	8616	Spares for the above	9305	Logs Teakwood
8343	Photographic goods and equipment, Photographic films, X-Ray, Photographic papers, chemicals.	8620	Fire hoses and couplings	9307	Logs Hardwood
8347	Laboratory and Scientific equipment, glass receptacles, instruments measuring/weighting etc.	8625	Fire fighting buckets (sand and water).	9315	Sawn timber including shavings of all types
8350	Types for composing	8630	Hydrants, fire	9320	Softwood
	84. Refractories, Glass Substituted Asbestos Fibre and Packing Materials.	8685	Sirens	9325	Plywoods and veneer etc. of all types.
8405	Fire bricks Moderate Heat duty	9005	90 Raw Materials (Ferrous) Pig iron of all grades	9330	Bamboos, Ballies, etc.
8406	Fire bricks high heat duty	9007	Ferrous scrap for melting	9379	Miscellaneous not covered elsewhere.
8410	Tiles Refractory for Electric furnace	9009	M.S. Channels, Beams, Angles, Tees, torsteel, squares, Hexagonal etc.		98. Scrap Merchants.
8413	Fire clay and mortars	9011	M.S. Section (Flats, round bars)	9805	Ferrous scrap merchants, General.
8417	Crucibles and accessories	9013	M.S. Plate, and sheets	9807	Non-ferrous scrap merchants
		9015	Tin, plate, strips, hoops and sheets.	9810	Re-Roliable ferrous scrap merchants.
		9017	Spring steel wires	9813	Industrial scrap merchants
		9019	Spring steel rounds, volute sections and flats.	9816	Machinery scrap merchants
		9021	Tools steel (die block flats, H.S.S. etc.)	9819	Turning and borings scrap merchants.
		9023	Stainless steel sheets and sections	9822	Timber scrap merchants (Including shavings saw dust).
		9025	Ferro alloys	9824	Drums/barrels merchants
		9027	Blooms, slabs, billets	9825	Waste paper merchants
		9029	Special steel sections	9831	Miscellaneous scrap merchants
		9031	Steel plates and sheets other than Mild steel.	9840	Auctioneering contractors.
		9033	M.S. wires of all gauges		

STRUCTURE OF TRADE GROUP

The United Trade Group consists of 4 digits :-

- First two digits identical with the main Code group e.g. 90 Steel, 45 Train Lighting etc. as far as possible and
- Next two digits to identify the trade group.

Note :- (1) In certain cases of assemblies, spares, components and parts pertaining to Rolling Stock, signalling and P. Way equipment, subject to common processes of manufacture trade group have been allotted under 00 and 01.

- Certain Specialized item e.g. lubricators, ejectors, vacuum brake fitting etc. have been given separate trade group under main group of the Rolling Stock.

- Stocks which fall in more than one main group of classification of Stores use the first two digits in the trade group No. of the code group where the items is used maximum.

- For general groups of stores beyond 70 of the main Code group, sub groups of the main code groups have been used to specify the trade group.